

Moplen HP640J
 PP HOMO

LyondellBasell Industries

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt Flow Index, MFI	3.2	g/10min	ISO 1133
MFI temperature	230	°C	-
MFI load	2.16	kg	-

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1600	MPa	ISO 527
Yield stress	37	MPa	ISO 527
Yield strain	9	%	ISO 527
Strain at Break	>50	%	ISO 527
Notched Impact Strength (Charpy), +23°C	7	kJ/m ²	ISO 179/1eA
Ball Indentation Hardness	78	MPa	ISO 2039-1

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (0.45 MPa)	90	°C	ISO 75-1/-2
Vicat softening temperature A	154	°C	ISO 306

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	900	kg/m ³	ISO 1183

Optical Properties	Value	Unit	Test Standard
ASTM Data			
Gloss	113	-	ASTM D 2457
Haze	30	%	ASTM D 1003

Characteristics
Processing

Profile Extrusion, Sheet Extrusion, Other Extrusion, Thermoforming

Certifications

Food approval

Special Characteristics

Transparent

Applications

Packaging

Features

Nucleated, Homopolymer

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